

AMENDMENTS TO THE SPECIFICATION

Please amend the paragraph beginning on page 5, line 3 as follows:

Referring to FIG. 4, an upper portion of a coil 12 having a bank or progressive winding [[60]] is illustrated. FIG. 4 shows a bank winding [[60]] comprising a special sequence of wire turns to form a boundary layer or end portion 90 which is wound to the final diameter of the coil. Once the final diameter is reached, turns are wound against the end portion in radially extending layers down the length of the tunnel 13.